

Meeting Agenda
 Interagency Council on Homelessness
GA Building
Conference Room 405B
210 11th Avenue SW
4th floor, Room 405, Conference Room B
 December 10, 2008
 9:00 a.m. to 12:00 p.m.

Agenda review	Bruce Yasutake	9:00
Homelessness Housing and Assistance Act document recording fee revenue update	Tedd Kelleher	9:05
Final Ten-Year Homeless Plan – 2009 Update and 2008 Annual Report update	Tedd Kelleher	9:15
Legislative session and budget updates	All	9:30
Stakeholder legislative agendas	All	10:15
Agency Updates <ul style="list-style-type: none"> • Affordable Housing Advisory Board Housing Advisory Plan • Housing inventory project update • DSHS Internal Housing Work Group update (including work plan and objectives) • Final Re-entry Housing Pilot Program (CTED-DOC) • Other updates 	All	10:45
2009 Meeting Schedule and Plan (3rd Wednesday) <ul style="list-style-type: none"> • March 18 – Data exchange, refocus • May 20 – Legislative wrap-up and Supplemental budgets • September 16 – Homeless Plan • October 21 – Homeless Plan • December 16 – Legislative and Budget Updates 	Bruce Yasutake	11:30
Adjourn		12:00