



# Meeting Agenda

## State of Washington Advisory Council on Homelessness

April 11, 2008

10:00 AM to 2:00 PM

Red Lion at Sea Tac

18220 International Blvd

Seattle Room

(206) 246-5535

Welcome and Introductions	Chris Lowell	10:00
Approval of Meeting Notes from Last Meeting	All	10:15
Shelter Licensing	All	10:30
Mental Health Housing Plan	Frank Jose	10:45
Supportive Housing Institute	DSHS/CTED	11:15
Disaster Recovery & Preparedness	All	11:45
Lunch		12:00
Membership Discussion		12:30
Member Updates	All	1:00
Planning for Next Meetings <ul style="list-style-type: none"><li>• Next Agenda Topics</li><li>•</li><li>•</li></ul>	All	1:30
Adjourn		2:00