

Interagency Council on Homelessness Agenda
CTED, Davis Williams Building
5th Floor Conference Room
 February 13, 2008
 9:00 a.m. to 12:00 p.m.

Agenda Topics	Outcome	Lead	Est. Time
Last meeting notes and agenda review	Comment and Approval	Bruce Yasutake	9:00-9:05
National Conference on Ending Homelessness and Housing Committee workshop debrief	Discussion	All	9:05-9:30
Legislative session updates	Discussion	All	9:30-10:00
County Recommendations - legislative or policy changes	Clarity on process for addressing recommendations	Bruce Yasutake/Tedd Kelleher	10:00-10:30
Agency updates on 2007-2008 State Homeless Plan strategies and tasks	Review of completed and overdue	All	10:30-11:00
2008 meeting agendas and planning retreat	Approved draft agendas for 2008	All	11:00-11:30
Announcements	FYI	All	11:30-11:45
Next meeting agenda	Decision	All	11:45-12:00